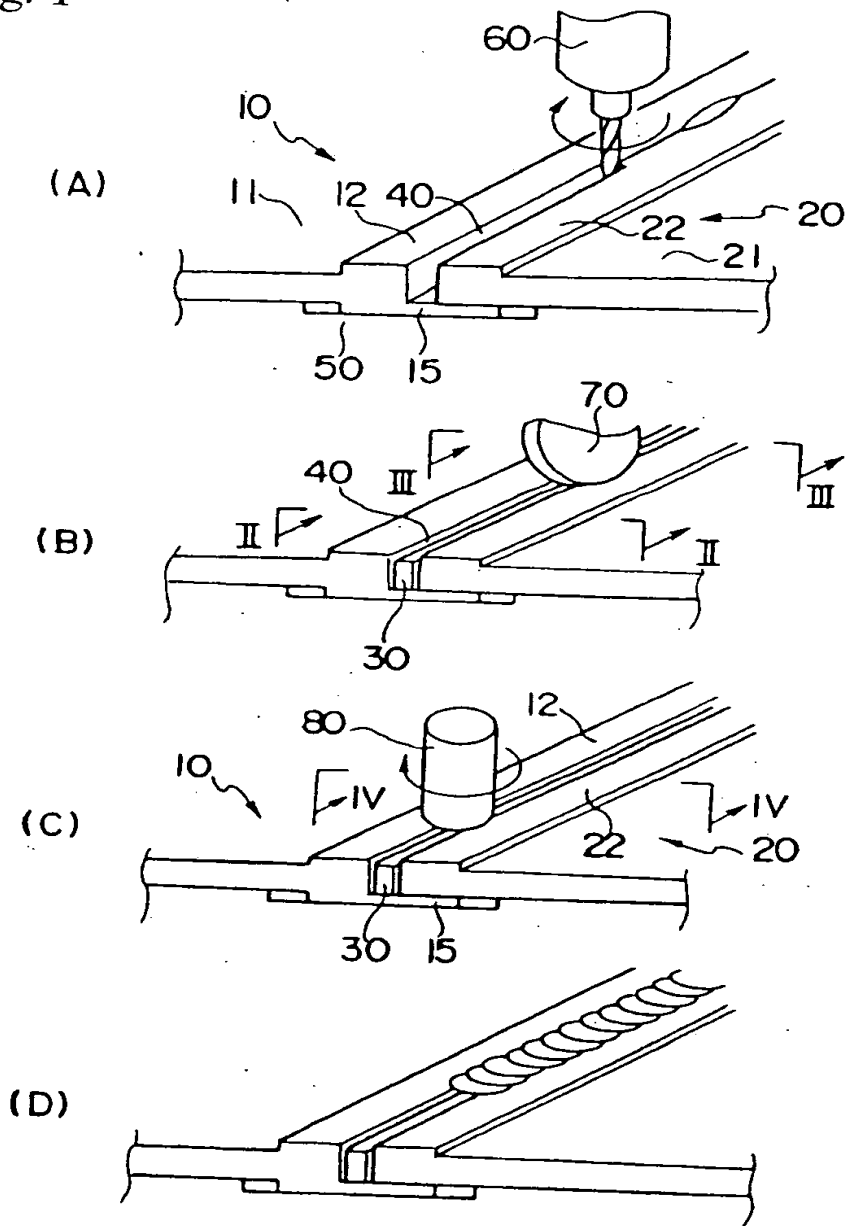


Fig. 1



10,20: member 30: filling material 70: roller
 11,21: plate 40: gap 80: rotary tool
 12,22: protrusion 60: cutting tool

Fig. 2

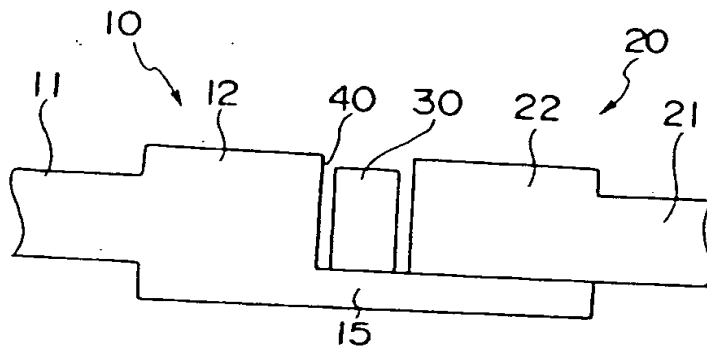


Fig. 3

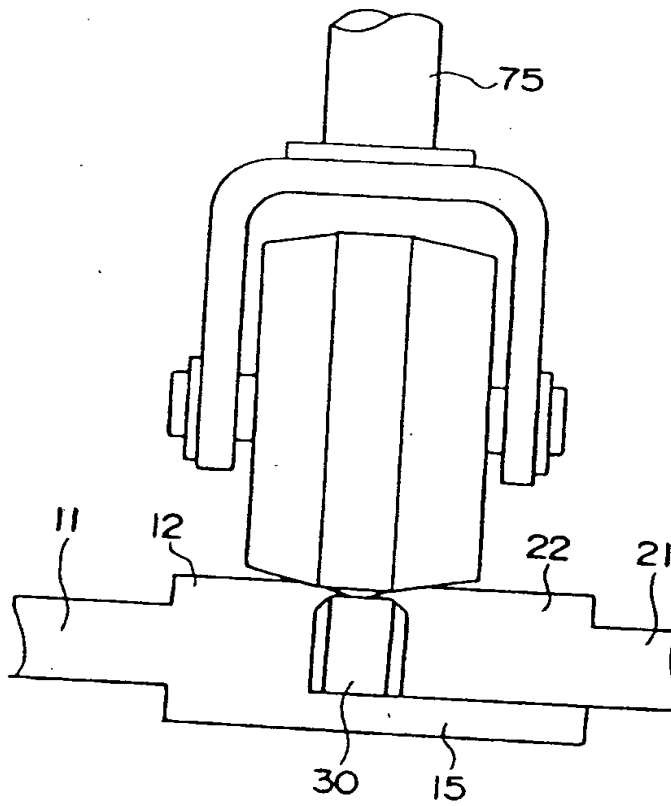


Fig. 4

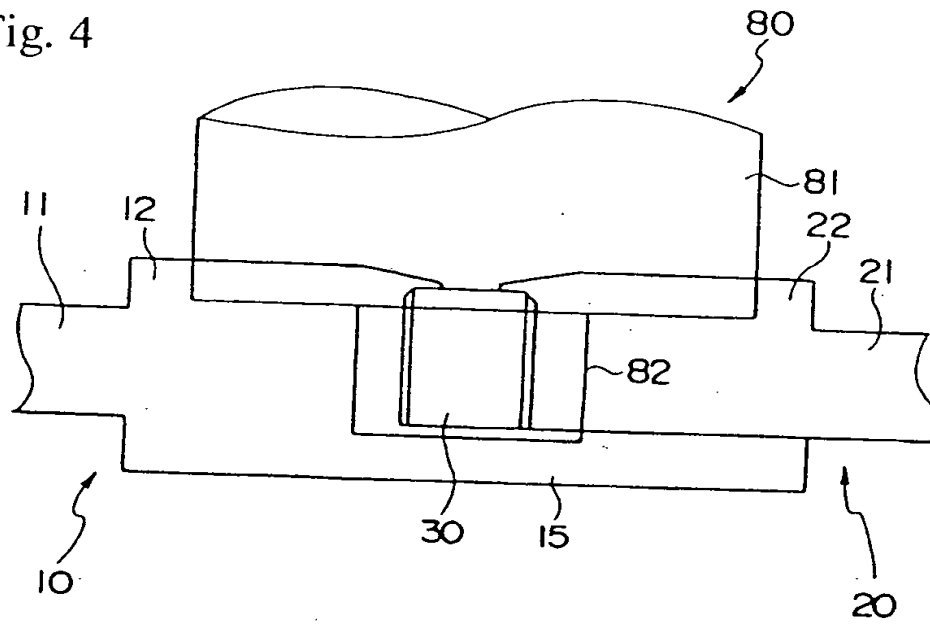
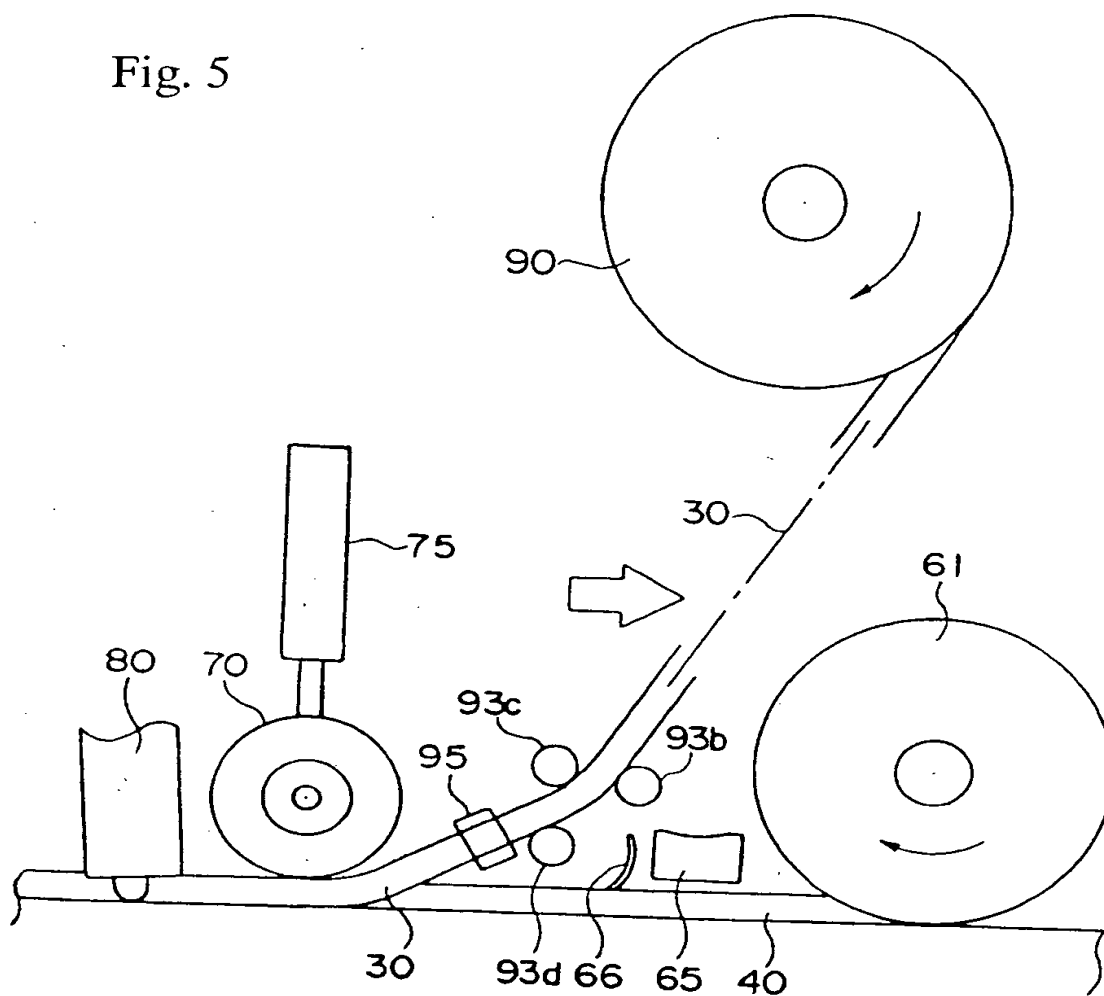
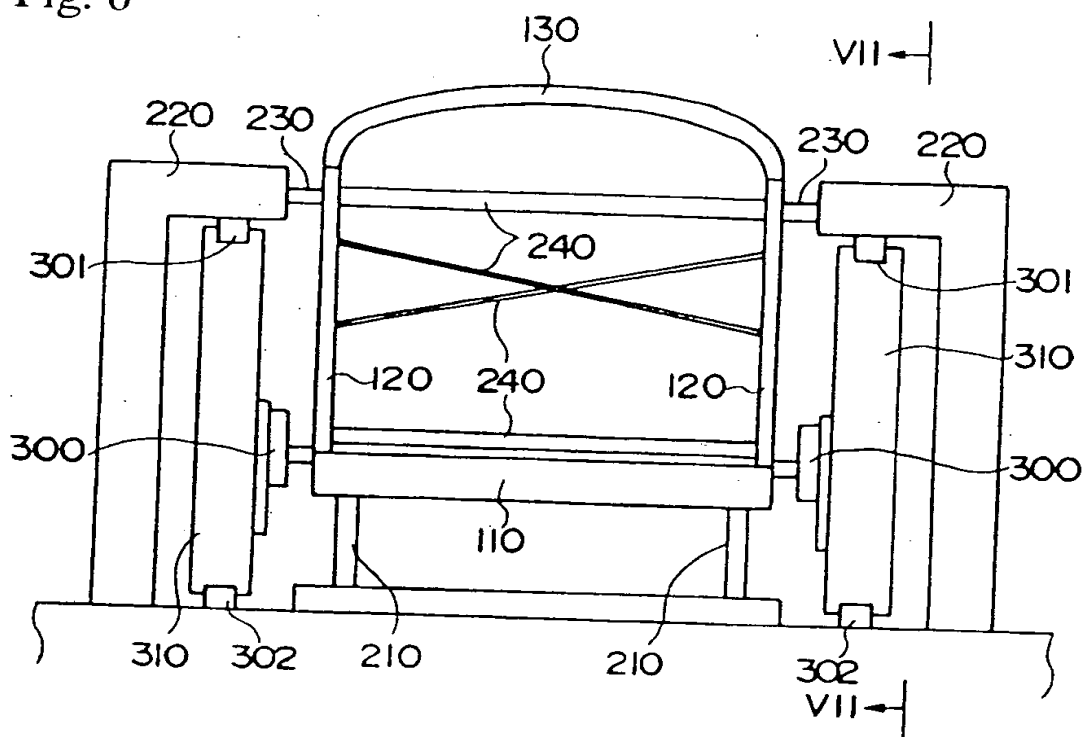


Fig. 5



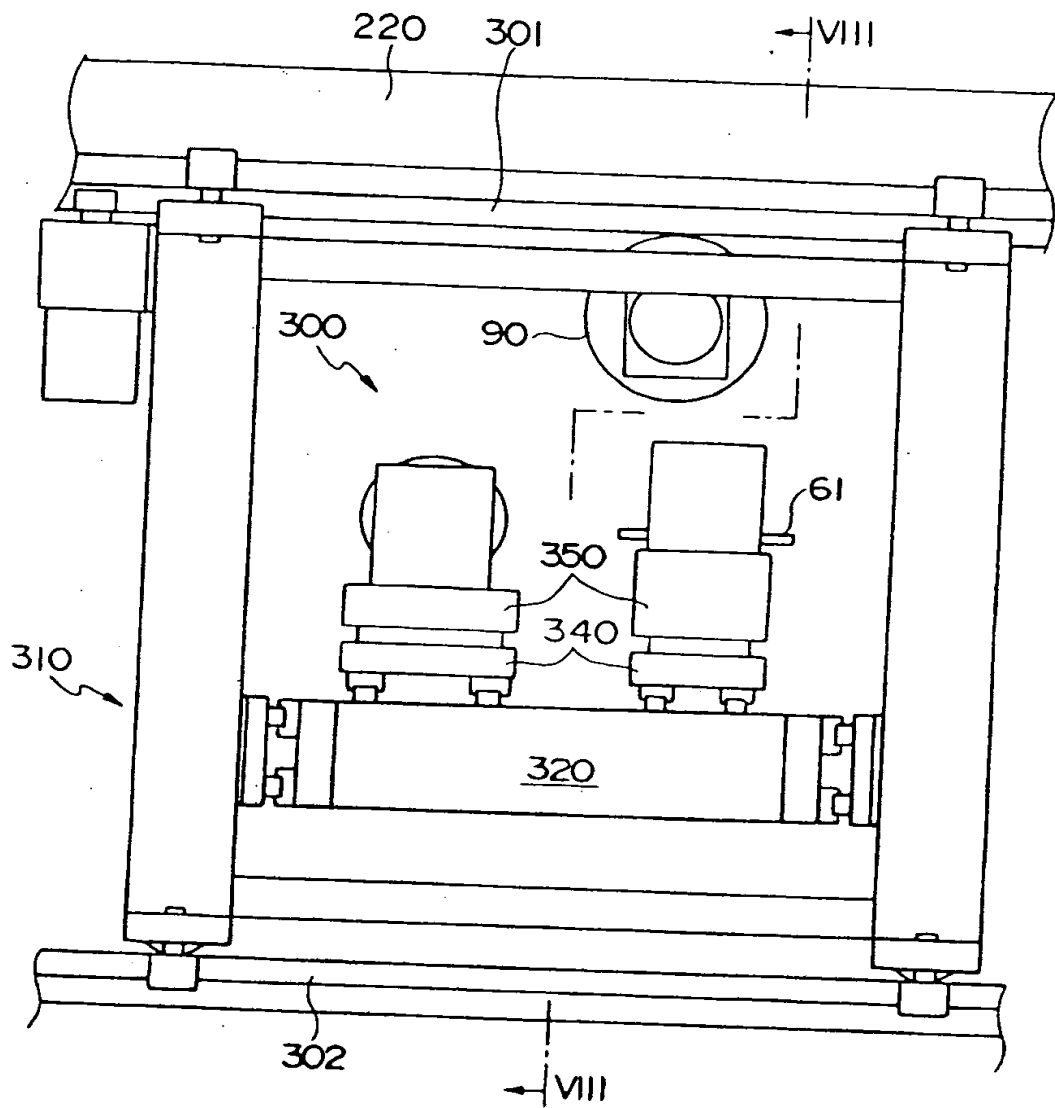
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Fig. 6



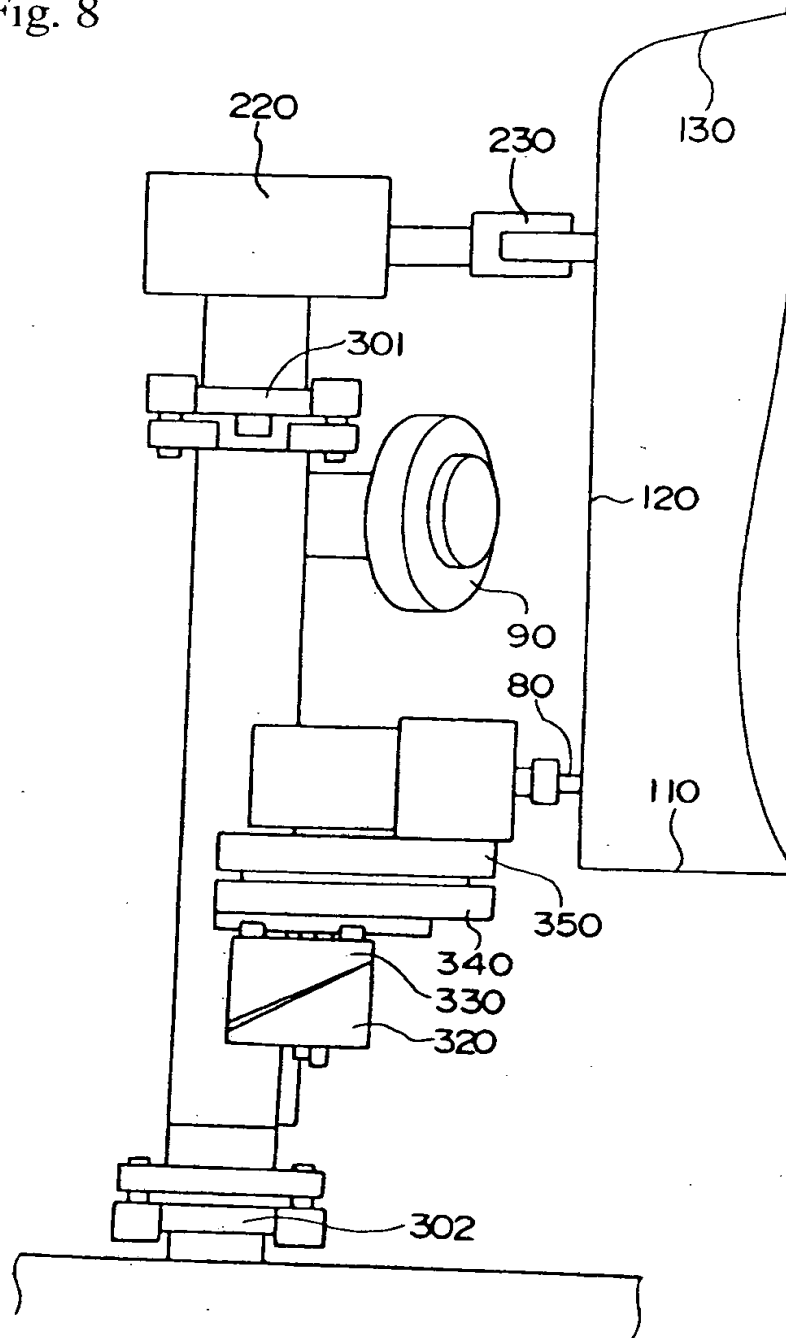
208220 274800T 10084417 022802

Fig. 7



10084417.022802

Fig. 8



10084417.022802

Fig. 9

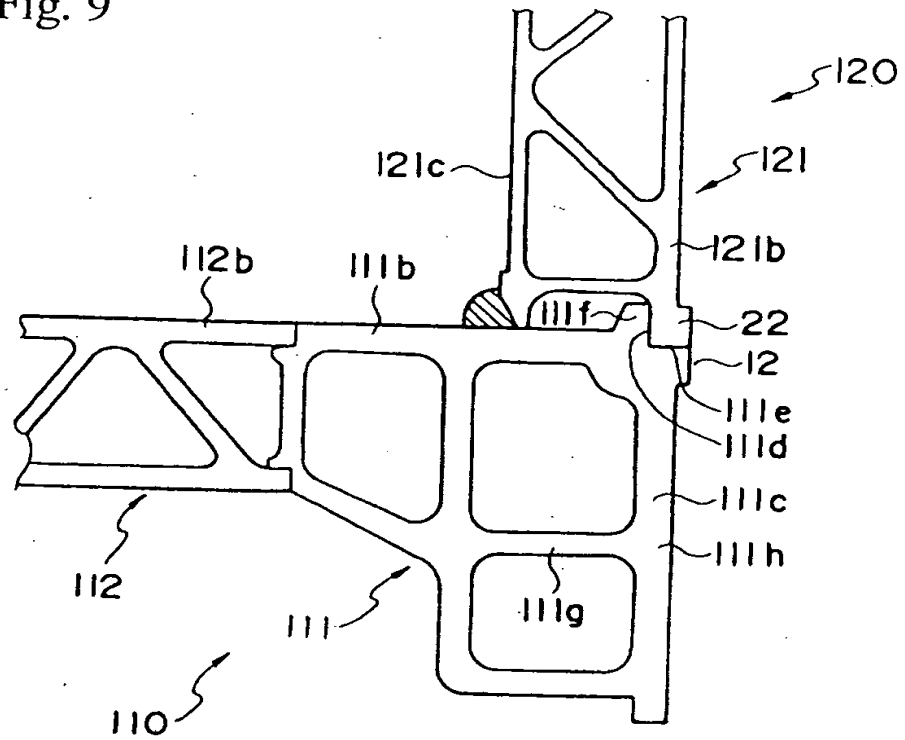


Fig. 10

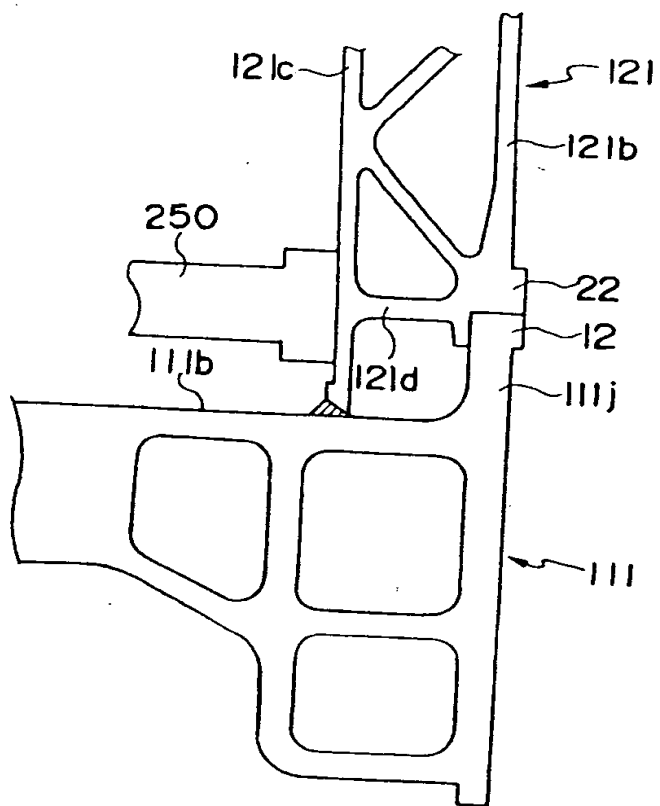


Fig. 11

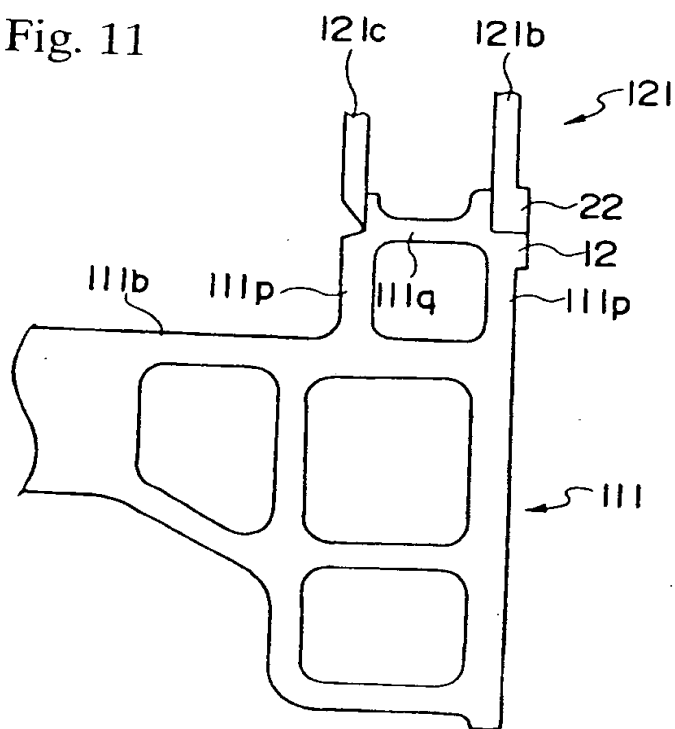


Fig. 12

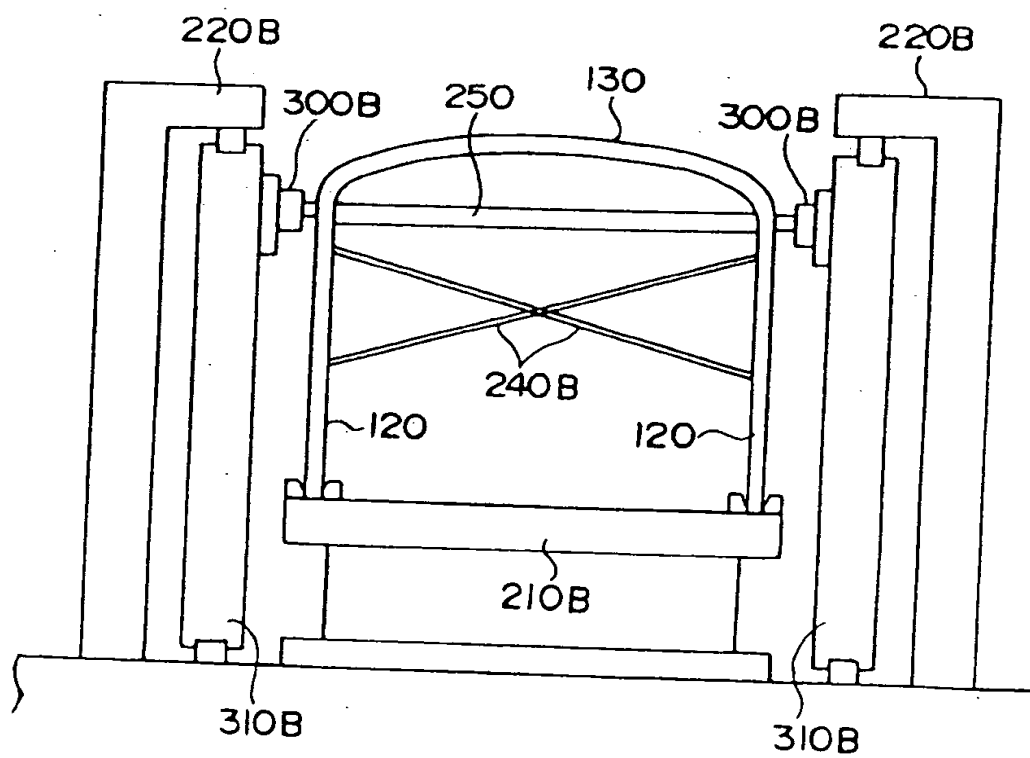
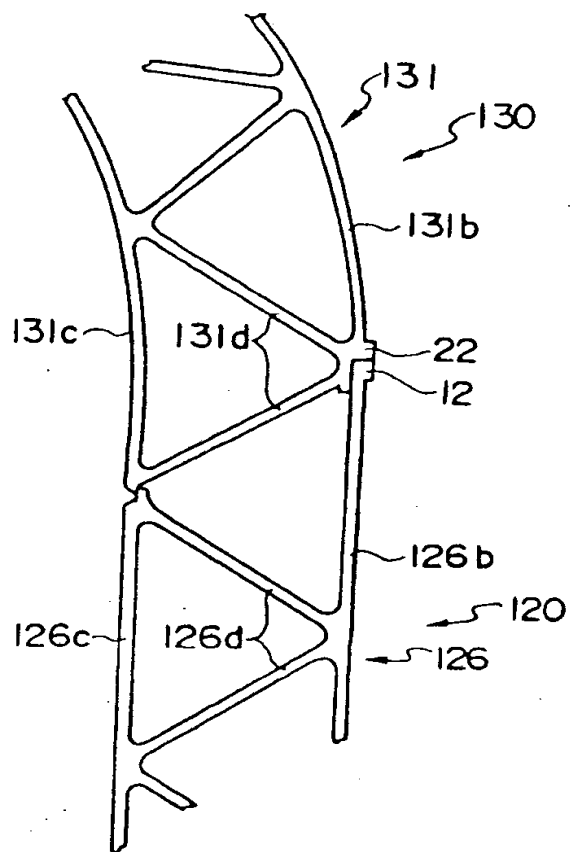


Fig. 13



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Fig. 14

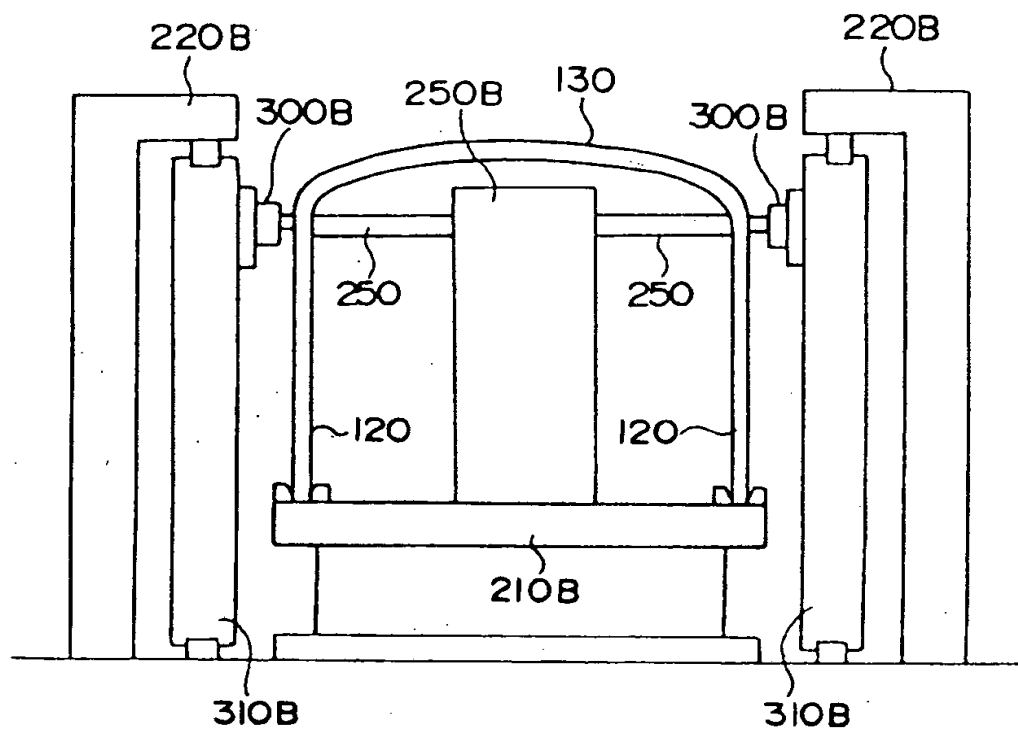
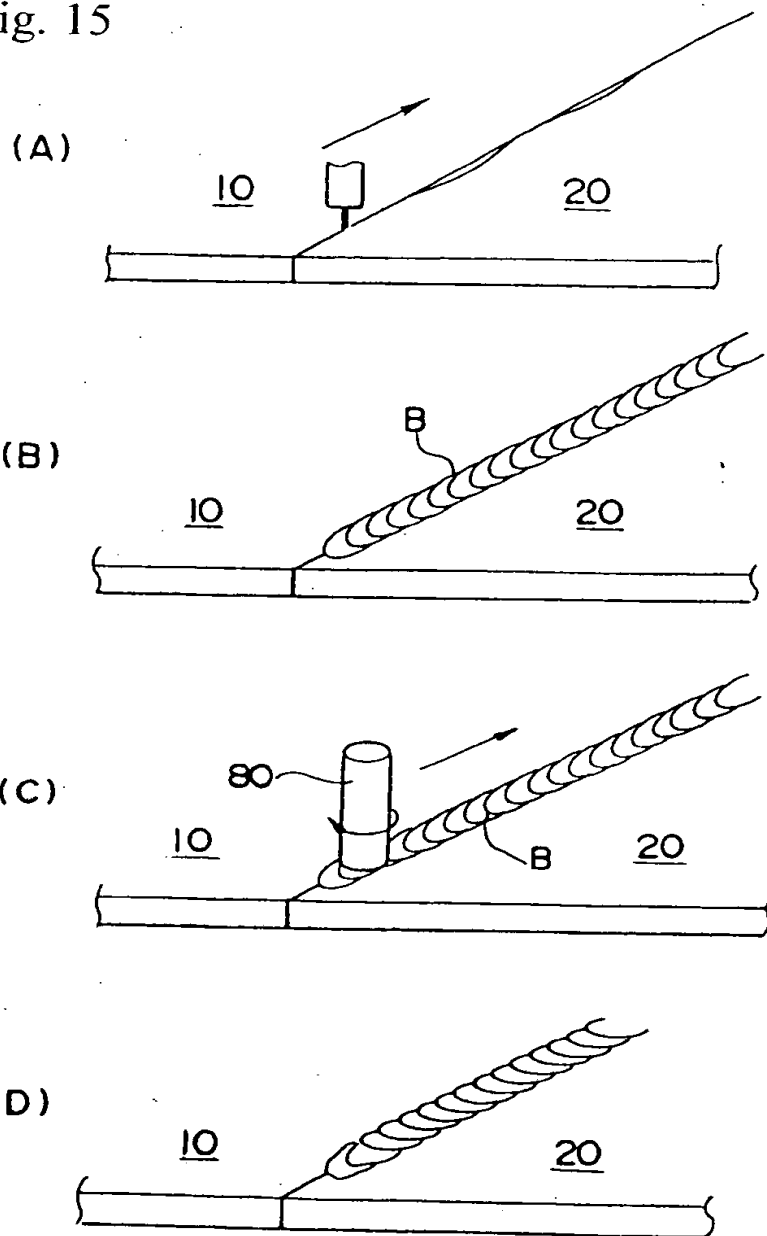


Fig. 15



10084417.022802